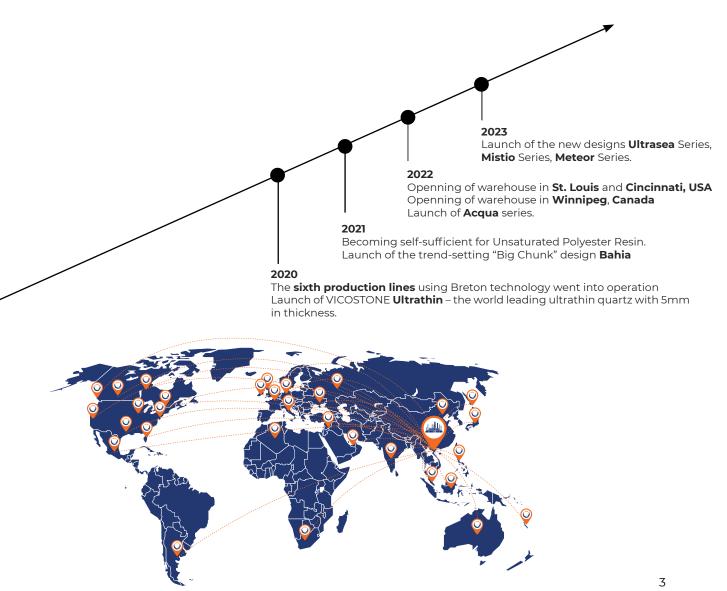


ABOUT US

Established in December 2002 at the Hoa Lac High-Tech Park, Thach That district, Hanoi, Vietnam, VICOSTONE is a **pioneer in manufacturing quartz-based engineered stones** in Asia. With a global distribution network, VICOSTONE Quartz Surfaces are now available on all continents and recommended by interior designers and architects.



SIX PRODUCTION LINES

VICOSTONE operates six slab production lines, using the most advanced techniques in the industry and the latest technology from Breton S.p.A. of Italy



TOP 3 GLOBAL

VICOSTONE has become one of the three largest engineered stone countertops worldwide manufacturers



DISTRIBUTION IN OVER 50 COUNTRIES

Thirty million square feet of VICOSTONE are made annually and sold in over 50 countries



20 YEARS OF DEVELOPMENT

VICOSTONE became a pioneer engineered guartz factory in Asia with more than 20 years of experience



R&D TECHNOLOGY

VICOSTONE emphasizes investing in R&D to discover new materials and differentiate its products to distinguish them from others.

INPUT MATERIALS

VICOSTONE has been self-sufficient, with more than 95% of input raw materials for the production of slab stone

SUSTAINABLE DEVELOPMENT

Emphasize improving production processes to satisfy higher environmental standards, maintaining a healthy environment for the localities and communities.



Creativity, Style and Natural Beauty



Vicostone quartz-based engineered stone is made from up to 93% pure natural quartz aggregates which are adhered with polymer resin and color powder. Its high percentage of quartz content gives Vicostone a hardness and flexural strength that is much higher than natural stones or non-Breton quartz products. The Vicostone collections feature modern styles and trends that leading architects and designers prefer and expect. Offering a rich color palette including neutrals, cool and warm tones, unique patterns, gemstone designs and nature-inspired looks, Vicostone is among the best quartz manufacturers in the world.



Sustainable

Vicostone products come with a Declare label, Health Product Declaration (HPD), Environmental Product Declaration (EPD), and contribute to LEED points for green building certification. The Vicostone factory and facilities preserve environmental balance by complying with and exceeding the strictest international and local standards.



Durable

Quartz is one of the earth's hardest natural minerals. Vicostone's high quartz content and advanced technology create an extremely durable stone that is resistant to scratches, heat, impact and corrosive chemical agents like acids or common cleaning solvents. Each Vicostone product is meticulously checked for quality and made to last.



Safe

Vicostone products come with critical health and safety certifications that contribute to the well-being of our communities. Vicostone is GREENGUARD certified free of volatile organic compounds and safe for the indoor air quality of buildings. It is GREENGUARD Gold certified safe for use in sensitive environments like schools and healthcare facilities. Vicostone is also certified safe for food preparation in commercial kitchens by NSF International.



Easy to clean

Vicostone is engineered for low maintenance. Nonporous and stain resistant, Vicostone quartz surfaces are simply wiped clean and never have to be sealed or polished. Vicostone is microbial resistant and easily disinfected with antibacterial soap and water.

BQ9500 - Amarcord

The ideal choice for your interior applications.



VICOSTONE QUARTZ SURFACES are regarded as a combination of timeless beauty and internationalstandard manufacturing quality.

With three exclusive collections, Exotic, Natural, and Classic, available in over 130 high-quality designs, VICOSTONE is a sustainable top-choice material representing luxury and delicate looks. The diverse color palettes are regularly updated with more creative and innovative concepts by our professional R&D team. Each collection consists of different series portraying the rare beauty of nature, such as calacatta or thunderstorm, and they have become one of our most famous products worldwide.

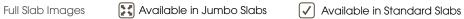




COLLECTION **EXOTIC**

The graceful colors of Exotic Collection give an endless charm for all surfaces. These premium products will create a luxurious and regal satisfaction for the most discerning customers.









Bahia BQ8883



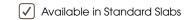


SKY SERIES

For thousand years, clouds have always been an endless inspiration for their admirers. People see them as the source for their exploration, appreciation and sublimation. It's sentimental seeing the clouds floating through airplane's windows. In them, we see purity, imagination, sometimes fierceness, and sometimes they look extremely mysterious on the dark blue sky on poles. All of their beauties are fully portraited in our Sky Series.



Full Slab Images Available in Jumbo Slabs





Gan Eden BQ8881 ₩ 🗸

Elysian BQ8884

Amadeus BQ8887 ₩ ☑

ULTRASEA SERIES

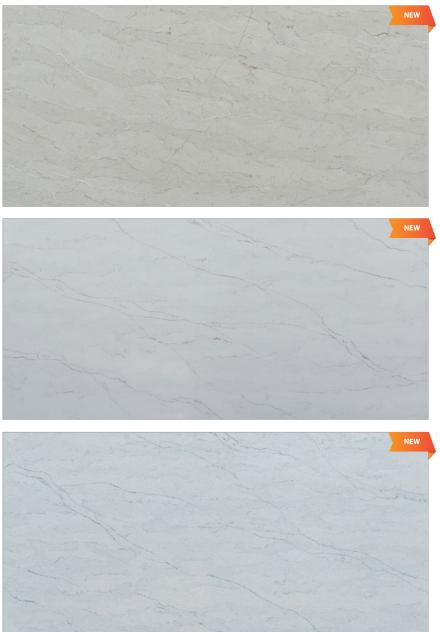
The Ultrasea Series comprises patterns with graceful and snappy veins that resemble corals and a background that mimics the characteristics of ocean floors. In addition to the new update with various types of veins, the most popular colors for interior design in the upcoming years, blue and green, are chosen to be featured in VICOSTONE products.



Covelani - BQ6700



Tyrol - BQ6705



Camarina BQ6701

Costa Nova BQ6702

> **Marino** BQ6709 **№**

ACQUA SERIES

VICOSTONE[®] Acqua Series' innovative design is inspired by different forms of streamflow and may communicate a variety of stories, from the powerful emotions of the ocean to the calming sentiment of serene rivers in the winter.



Available in Jumbo Slabs





Verdelia BQ7704 ₩ ✓

Moonglade BQ7702 ₩ ✓

Allurio BQ7701

METEOR SERIES

Through dedicated research and innovation, VICOSTONE introduces the new Meteor Series of quartz surfaces representing the glittering beauty of the galaxy. The unique set of four cosmic designs unveils a remarkable linear vein pattern that embodies 20 years of pioneering engineered stone by the manufacturer.



Available in Jumbo Slabs



Sardiana BQ8850 ☷

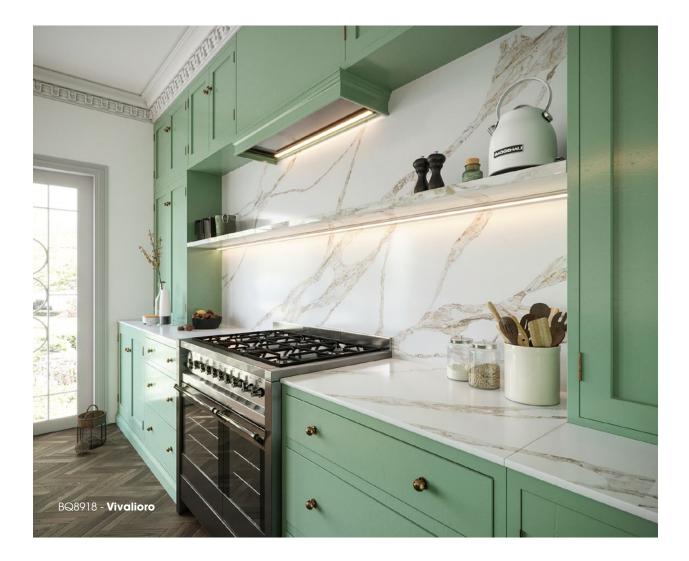


Karacabey BQ8852

Sahara Noir BQ9700

CALACATTA SERIES

VICOSTONE[®] presents all-new Calacatta products with thinner veins and low contrast to the background, or big veins with strong backbones and deep grid effect.



Full Slab images Available in Jumbo Slabs



Panda White BQ8928 ₽



Calacatta Caldia BQ8926

Available in Jumbo Slabs



Alessandria Oro BQ8831



Michelangelo BQ8836

Available in Jumbo Slabs

✓ Available in Standard Slabs









Available in Jumbo Slabs



Merazo BQ9800



Splendix BQ9802

Available in Jumbo Slabs

Available in Standard Slabs







Amarcord BQ9500 Available in Jumbo Slabs

✓ Available in Standard Slabs









 Venatino

 BQ8660

 H I ✓

Arabescato BQ8912



Forza BQ8920



Borghini BQ8670 ₩ ☑



BQ8800 ₽Q

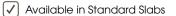
THUNDER SERIES

Lake Maracaibo in Venezuela is known as the "Paradise of Thunder Dances" with approximately 3 million lightning strikes per year. Famous photographers around the world gather here to hunt for these impressive moments. Fascinatingly, lightning at Lake Maracaibo is so bright that it can be seen clearly from a distance of up to 400 km away. Sailors can navigate in the dark in the middle of the vast sea by the power of these lightening strikes. We are inspired by this phenomenon and the power of mother nature.

Through quartz, we've infused the force of these bright, energetic lightning bolts, into the Thunder Collection



Full Slab images 🔀 Available in Jumbo Slabs 🗸





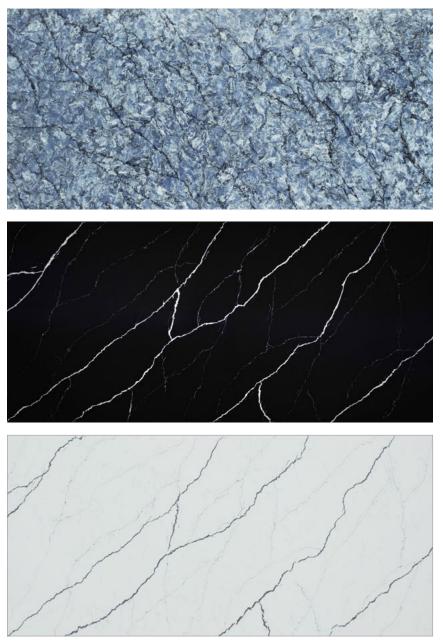
L: Also available in Leathered H: Also available in Honed











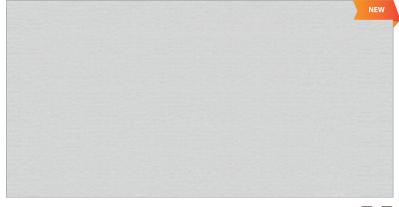
Thunder Blue $B \otimes 8786$

Nero Marquina BQ8740 ₩ 🗸

Greylac BQ8738 *H* ∷ ✓



Vein-Cut brings out the tranquil charm with layers of sediment that reminisces the smooth and serene flow of time.



Avorio - BQ9606



Acacia - BQ9610

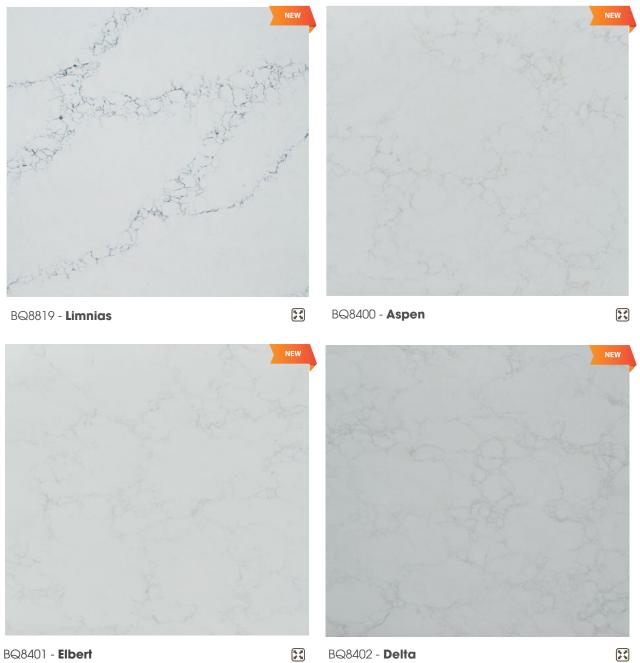
COLLECTION **NATURAL**

Dynamic granite and elegant marble effect series will create the most sublime impression for creative and luxurious projects.



Close Up images

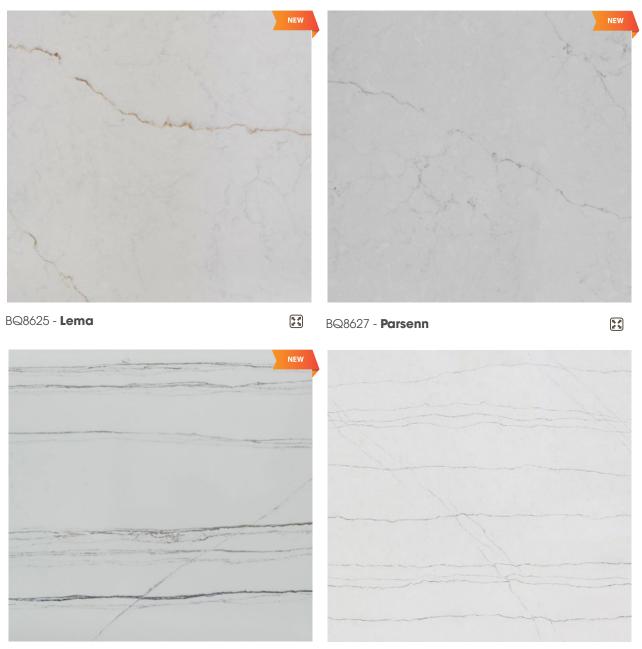
Available in Jumbo Slabs



BQ8401 - Elbert

Close Up Images 🛛 🔀 Available in Jumbo Slabs





BQ8696 - **New Macaubus**

Recycled Content H: Also available in Honed





BQ8815 - Misterio

H 🗸 🔀





BQ8780 - Argento

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✓ 🕄 33

Close Up images

Available in Jumbo Slabs





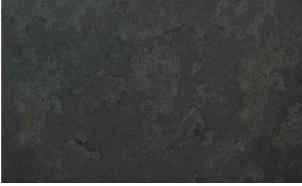


BQ8840 - Eclipse

V 🚼







BQ8863 - Tartufo Honed





BQ8864 - Naxos Honed

 \checkmark

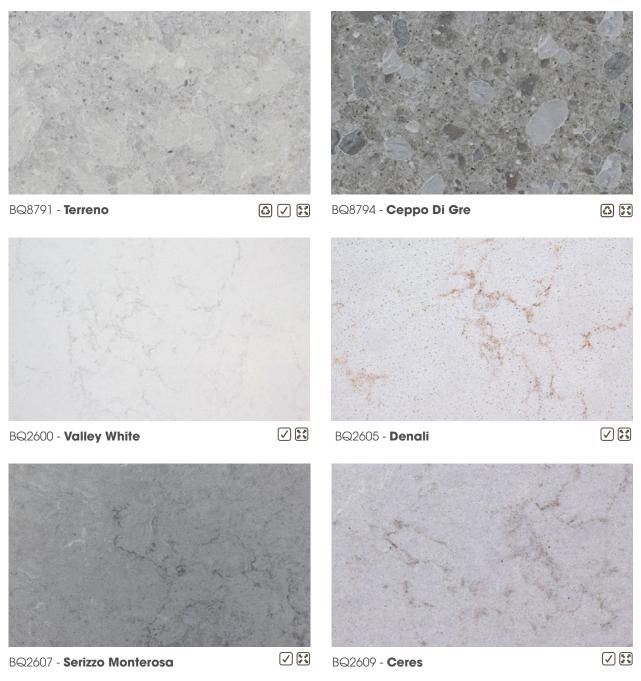


BQ8870 - Olympus White Honed





BQ2608 - Valley Green



Available in Jumbo Slabs



BQ8220 - Carrara





BQ8330 - Ventisca





BQ8222 - Hestia



BQ8430 - Botticino Classic



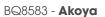
BQ8440 - Bianco Venato



BQ8530 - Gioia Carrara

L: Also available in Leathered H: Also available in Honed









BQ8446 - Grey Savoie

L 🗸 🔀

 \checkmark



BQ8590 - Dolce Vita



BQ8806 - **Uliano**

L H 🗸 😫



BQ8560 - Dark Emparador



BQ9453 - Taj Mahal

Available in Jumbo Slabs

BQ8710 - **Ondulato**

<u>ن</u>



Available in Standard Slabs

<u>:</u>;;

Recycled Content



BQ8668 - **Icelake**







BQ8812 - Java Noir



BQ8614 - Altissimo

NEW

L: Also available in Leathered H: Also available in Honed



BQ8891 - Madreperola



BQ9418 - Serra





BQ8808 - **Cinza**





BQ8816 - **Blue Savoy**

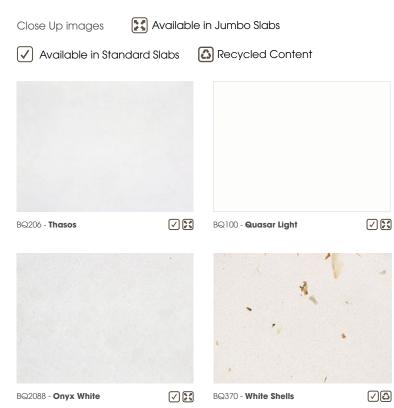
BQ9470 - **Azul Aran**

H 🗸 🔀



BQ9441 - Cold Spring





COLLECTION **CLASSIC**

Based on a monothematic melody of rock, this collection creates both classic and contemporary feeling. These designs, with their sophisticated and professional look, can be applied to any modern or traditional architecture project.

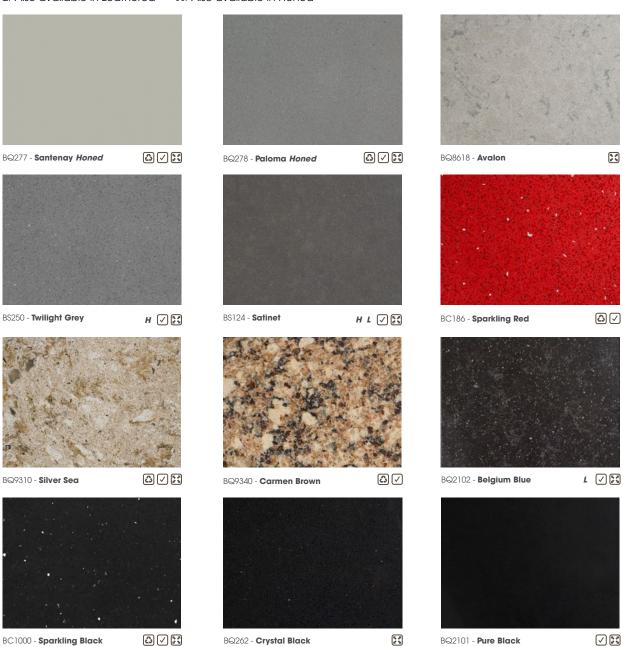
L: Also available in Leathered H: Also available in Honed



Close Up images

Available in Jumbo Slabs

L: Also available in Leathered H: Also available in Honed



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TECHNICAL SPECIFICATIONS

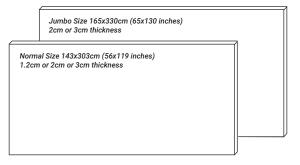
SPECIFICATIONS	TEST METHOD	RESULTS	
Water Absorption	ASTM C97 / C97M-18	≤ 0.02 %	
Water Absorption	BS EN 14617-1:2005	≤ 0.02 %	
Apparent Density	ASTM C97 / C97M-18	2.1 – 2.3 g/cm ³	
	BS EN 14617-1:2005	2.1 – 2.3 g/cm ³	
Flexural Strength	ASTM C880/C880M-18	Fine and medium grain: ≥ 55 MPa Coarse grain: ≥ 41 MPa	
	BS EN 14617-2:2016	Fine and medium grain: > 60 MPa Coarse grain: > 40 MPa	
Companying Streep ath	ASTM C170/C170M-17	Dry: ≥ 200 MPa	
Compressive Strength	BS EN 14617-15:2005	Dry: ≥ 185 MPa	
Chemical Resistance	ASTM C650-04:2014	Unaffected	
	BS EN 14617-10:2012	Class C4	
Dimension Stability	EN 14617-12:2012	Class A	
Impact Resistance	ASTM C1870-18	36-inch ball drop: ≤ 0.25 in 48-inch ball drop: ≤ 0.27 in	
	BS EN 14617-9:2005	> 4 J	
Abrasion Resistance	ASTM C501-84:2015	Abrasive Wear index: I _w ≥ 179	
	BS EN 14617-4:2012	Volume of chord: $V \le 165 \text{ mm}^3$ Chord length: $l \le 27 \text{ mm}$	
Thermal Shock Resistance	ASTM C484-99:2014	No visible damage after 10 cycles	
	EN 14617-6:2012	No Visible defects after 20 cycles Change in mass: ≤ 0.05% Change in flexural strength: - 8.4% ÷ 5.4%	
Freeze-thaw Resistance	ASTM C1026-13:2018	No visible damage after 300 cycles Wt.Loss: ≤ 0.09%	
	EN 14617-5:2012	No obvious damage after 20 cycles $KM_{r_{25}} = 93 \div 105\%$	
Mohs's Scratch Hardness	EN 101: 1991	≥ 6	
	DIN 51130:2014	R9 at Honed 400	
Slip Resistance	ASTM C1028-07	Static coefficient of friction - Dry: 0.7 ÷ 0.8 (Polished/Honed finish) - Wet: 0.5 ÷ 0.7 (Polished/Honed finish)	
Microbial Resistance	ASTM D6329-98	Ranking 3: Resistant to Mold Growth	
Stain Resistance	ASTM C 1378-04:2014	Class A (Polished finish)	
Surface Burning	ASTM E84	Class A	

MATERIALS COMPARISON

MATERIALS	QUARTZ	GRANITE	LAMINATE	SOLID SURFACE
Scratch Resistance	***	***	**	*
Stain Resistance	***	**	**	***
Chip and Crack Resistance	***	**	**	***
Heat and Burn Resistance	**	**	**	**
Resistance to Household Chemicals Acids and Solvents	***	**	**	***
Low Maintenance	***	**	**	*
Non-absorbency and Non-porosity	***	**	**	***
Mold and Mildew Resistance	***	**	**	**
Flexural Strength	***	*	**	**
Color Consistency	***	*	***	***
Immunity to Freeze and Thaw	***	***	*	*

	***	Excellent
KEY	**	Good
	*	Fair

STANDARD SLAB SIZES



SLAB WEIGHT	KG/M ²	LBS/SF
126 - 134 kg	30 kg/m²	6.14 lb/sf
198 - 206 kg	50 kg/m²	10.24 lb/sf
299 - 310 kg	75 kg/m²	15.36 lb/sf
	126 - 134 kg 198 - 206 kg	126 - 134 kg 30 kg/m ² 198 - 206 kg 50 kg/m ²





VICOSTONE

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